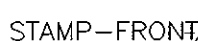


D-2-HOLES Ø8H7 IN IT #011 EACH
AND D-12-HOLES Ø8H7 IN IT #010



6- HOLES Ø18 & C'BORE Ø26.5x25DP
SPACED AS SHOWN
6- HOLES Ø18 IN IT#001 TO 009
SPOT FROM IT#010

8-TAP M16 SPACED AS SHOWN
FOR JACKING PURPOSE

* Ø20.01H6 ON ASSY

NOTES:-

1.DIMENSIONS MARKED THUS * SHOULD BE MAINTAINED CONCENTRIC WITHIN 0.003 IN TOP & BOTTOM UNIT EACH. THIS IS IMPORTANT FOR INER CHANGEABILITY OF THE TOOL ON PRESS.

STAMP:-

1. LOAD ON N16N-A1000-6-CQ (CE 63-500)
2. CUTTING LOAD 20.0 TONES
3. MATERIAL TO BE CUT ELECTRICAL SHEET STEEL (0.65THK.)
4. PUNCH & DIE CLEARANCE 0.030/SIDE.
5. SHUT HEIGHT OF THE TOOL 175MM.
6. STROKE-90MM.

7. USE ADAPTER PLATE E-650 IT#03 WITH DIE SHOE 1417519.

STAMP:-

1. LOAD ON M16N-A1000-6-CQ (83-500)
2. CUTTING LOAD 20.0 TONES
3. MATERIAL TO BE CUT ELECTRICAL SHEET STEEL (0.65THK.)
4. PUNCH & DIE CLEARANCE 0.030/SIDE.
5. SHUT HEIGHT OF THE TOOL 175MM.
6. STROKE -90MM.
7. USE ADAPTER PLATE E-650 IT#03 WITH DIE SHOE 14175/9.

12-HOLES Ø6H7 EQUI-SPACED
ON PCØ316.000 IN IT NO.010
AS SHOWN (FOR SETTING OF IT #011)

ADDITIONAL INFORMATION:--- FOR M/C TOLERANCE REFER ISO-1100		TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		11A7-560-4P			
STATUS OF DRAWING:-- TOOL							
DISTRIBUTION OF PRINTS:-- TGM (P.L.G.) = 4 TE (PRM) = 1 O.C = 1		 BHARAT HEAVY ELECTRICALS LIMITED BHOPAL					
REV.	DATE	ALTERED - DSD	BY	DATE	NAME	SIGN	DATE
08	30/11/2000	CHECKED - DDA	BY	DATE	SD	SD	19/6/85
ZONE	APPROVED - TRD	BY	DATE	DATE	CKD	SD	13/8/85
TOOL DRAWING REDRAWN				APPO.		SD	27/8/85
TITLE		UNIT	DWG. NO.	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	
SHAFT HOLE DIE FOR Ø250		-		1:1.5	-	24028140022	
USE ON (BLANKING AUTOMATS)						ITEM NO.	
						ASSY.	
						ITEM NO.	
						056	
						NO. OF	
						SHT. NO.	
						01	
						NO. OF SHT.	
						04	
						REV.	
						08	